

Making sure the current flows

An inexpensive electrical system to keep your lights on

by Bernard Heise

OR SAILBOAT OWNERS RETHINKING their vessel's electrical system, the broad and expensive range of equipment and technology touted by the industry as vital for their safety and comfort can be overwhelming. There is no single perfect electrical system for small sailboats. The system you need is determined by how much electricity you consume, and the system you get is determined by how much you are willing to spend. The two are not the same. You can empty your wallet to buy electrical components that will fulfill virtually any technician's desire and still not have the power you need, but you can also design a simple, safe, and robust electrical system that will fulfill your needs at a reasonable price.

I'm writing about this subject not as an electrical engineer but as someone who has lived and traveled with his family on a sailboat for about six years - first on the East Coast on a Pearson Triton and now on a Mason 43 in the Pacific. We've learned much during that time. And during that time we've spent fewer than 14 days plugged in at the dock. In fact, we spend so much time at anchor that we no longer have a dockside power cord. This does not mean that we're Luddites in matters electrical. While we certainly don't waste power, our addiction to electricity is undeniable.

For emergencies, we own a single hurricane lantern (I would need to

look for it). But the splendid kerosene trawler lamp that came with the boat proved to be as troublesome as it was beautiful and has been replaced by a fixture from Ikea — with an incandescent bulb, no less, because we like the glow. We run our laptops and navigation equipment; we charge our digital cameras and hand-held radio; we make plenty of use of the sewing machine; and, when the need arises, we use the drill, the angle grinder, the soldering iron, and the heat gun (admittedly, not all at the same time). In addition, we keep most of our perishables cool and some of them frozen.

In principle, our system — built around a large bank of batteries, a portable generator, and an inverter/charger — will work as well on a 28-foot boat as on a boat 48 feet long. I don't actually know how many amp-hours we consume. But, I am happy to report, neither do I find such knowledge necessary.

The biggest bank

The heart of a sailboat's electrical system is its batteries. Keeping in mind issues of weight, space, and location, it makes sense to get the biggest bank of batteries you can fit on your boat. Regardless of your expected daily load, the larger your bank of batteries, the less deeply they will be discharged and the longer they will accept high levels of charging. There is no good reason to divide your house batteries

into two banks. Not only will this complicate your wiring, it actually increases the wear on individual batteries and makes charging less efficient. If problems develop with one of the batteries in your single bank, you can bypass it.

You don't need to get the most expensive batteries out there. On *Simplicissius* (our Triton), we had two expensive AGM batteries and spent plenty of time in the dark (for which, however, I can only blame our naive faith that solar panels alone would get us through fall on the Chesapeake Bay). On *Momo* we use eight Trojan 105s, which are standard, flooded, 6-volt golf-cart batteries, and have never had a problem. Theoretically, this bank yields 860 amphours and costs about \$720.

Nothing did more to convince us about the virtues of the Trojan 105 than watching it in action. In Ensenada we shared an anchorage with friends who were rebuilding their 120-foot ferrocement ketch. Using arc welders, drill presses, table saws, and other heavy equipment, they subjected their bank of Trojans to an abuse much more intense than any cruising sailboat could ever

When we bought our Mason 43, the batteries were located beneath the V-berth, not exactly the best place to carry such weight. After removing the water heater, we were able to fit eight batteries beneath the cabin sole, right on the centerline between the mast and the engine.

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deliver, torturing their batteries to the brink of death almost every single day, and they always recovered.

More power faster

Newer battery technologies, like gel or AGM, might very well be "better." They accept larger charging levels, deliver more power faster, and have a lower rate of self-discharge than flooded batteries, although this does not matter if you're actually using your batteries every day. Building a bank with gel or AGM batteries, however, costs more than twice as much as with flooded batteries, plus the larger your bank of batteries, the less significant are the advantages offered by newer battery technologies.

Your engine might very well start better using a single AGM battery than a single flooded battery. But if we have eight batteries, who cares? Likewise, you may be able to charge a single AGM battery more quickly than a single flooded battery. But the equipment needed to attain a similar degree of charging efficiency on a large bank of batteries is more than we can afford anyway. If you need to make a choice, it is better to have more amp-hours using flooded bat-

teries than fewer amphours using either gel or AGM batteries.

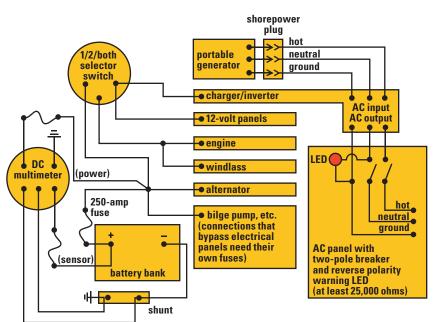
In two important respects, newer battery technologies are actually at a disadvantage when compared to their flooded counterparts. The first is that, because they are sealed, gel and AGM batteries can't tolerate being overcharged. If your system starts overcharging your expensive highperformance gel or AGM beauties, it will toast them. In contrast, flooded batteries require periodic over-charging as part of their

cess, called equalization, they vent off explosive gases — a fact that scares some people. But since these gases are lighter than air, as long as your battery boxes are ventilated, the gases will dissipate. Moreover, if your bank of batteries is large enough. I doubt vour charging system will ever bring them to a vigorous boil. Ours most certainly cannot. A second advantage that a battery like the Trojan 105 enjoys over its more sophisticated competitors is that people play golf all over the world, and they need golf carts. Thus, if you ever need to replace your batteries outside the United States, it will be much easier to find something that fits your boxes than if you used batteries with more exotic dimensions. You can compare the distribution networks of your favorite brand of marine batteries on the Internet.

Consider a single bank

That single bank of Trojan 105s is the only battery bank we have - we use it for everything, thereby defying con-

regular maintenance. During this pro-



This diagram illustrates Momo's basic wiring. For the sake of clarity, the wiring for the alternator's voltage regulator has been left out.

ventional wisdom that stresses the importance of reserving a battery bank for the sole purpose of cranking the engine. In

the past, we had two batteries dedicated to that task but found it irritating to carry around an extra 120 pounds that did absolutely nothing. When those batteries bit the dust, we simplified our wiring. While it is very important to have a way to start the engine if vou run vour house batteries into the ground, setting aside a dedicated battery bank is not the only way, nor is it necessarily the best.

Setting up two battery banks is not all that simple either. Doing so in a way that preserves their independence and assures that each gets the charging it needs is rather complicated and requires parts that are expensive and will eventually need to be replaced. Thus, it violates the axiom that "simple is good." One method involves the use of a second alternator (the cheapest Balmar alternator costs about \$450). Another method, using a single alternator, requires something like Balmar's Digital Duo Charge (\$250) or Blue Sea's BatteryLink ACR (\$93). Either way, you'll need to invest in battery switches (starting price around \$40 each), exten-

> sive lengths of heavyduty cable (1/0 gauge wire costs more than \$9 per foot), and other incidentals. Maybe you'll need Xantrex's ZapStop Alternator Protector (\$28). You might also want something like Xantrex's Digital Echo-Charge (\$130), which allows you to charge your starting batteries automatically through your inverter. Otherwise, you might find yourself in the same position we once did: with dead starting batteries because we sat around at anchor too long without running our engine.



Those interested in setting up two battery banks can find advice in any number of excellent guides to electricity and boats. But before you get smug about having a bulletproof two-bank system, let me just say that if you are relying on your engine to charge your batteries and if something goes seriously wrong with your engine's charging system or with the engine itself (let us count the ways), your second bank of batteries won't do you much good for very long.

Fairly straightforward

In contrast, setting up an electrical system from a single bank of batteries is comparatively straightforward. On *Momo*, the positive cable leads directly to a 250-amp fuse. (It is surprising how often, even on a vessel with plenty of complicated wiring, such a fundamental safety measure is overlooked.) From there it leads to a distribution post. The output from the alternator is wired directly to this distribution post; thus, it is impossible to break the alternator circuit while the alternator is running. This protects the alternator and makes a snubber like ZapStop superfluous. Another cable from the distribution post leads to a battery switch, which directs current to the engine starter or the electrical panels and inverter or both simultaneously. The battery switch is not strictly necessary, but if there is a major probThe Honda 2000i is the workhorse of our charging system; it rarely breaks a sweat.

lem with the engine wiring or house wiring we can isolate it. (Note: Don't even think about not having a way to disconnect the battery bank from the loads. -Eds.) As far as the basic wiring goes, that's about it — the number of connections are minimal, as are the number of parts.

To monitor our electrical system, we splurged on Blue Sea's 12-volt digital multimeter, which costs a hefty \$220 (but you can make your own for considerably less). Whether we want to make sure that the multistage regulator is functioning properly or if we've left something on again, it tells us everything we need to know: the voltage of our battery bank, how many amps are flowing out, and how many amps are flowing in. And if the voltage falls too low, it sounds an alarm. Another \$100 will buy a battery monitor that will tell you more, but you must keep it properly calibrated (difficult if you don't regularly plug into the dock).

When we bought our boat, it had a

tial sums to optimize your engine's generating capacity, keep in mind that regularly using your engine for that purpose is unwise. Charging your batteries while motoring is fine. But few things lead more quickly to the premature demise of (very expensive) diesel engines than running them for long periods without sufficient load — in other words, repeatedly charging batteries with your engine while at anchor. Thus, if you have a limited amount of cash to spend on your charging system, don't stick it all in the engine compartment or you'll find yourself replacing the engine as well.

Certain authorities, eager to sell you things, suggest that your engine alternator's rating should be equal to 25 to 40 percent of your total battery capacity. Nonsense. On our boat, that would mean an alternator that puts out from 215 to 340 amps and costs between \$940 and \$1,850. Of course, we would need to invest in an appropriate regulator and heavy-duty wiring as well. Even if we were prepared to fork over that much cash, I don't think our little Perkins could handle it. High-

...stuffing all of the appliances needed to reproduce the American lifestyle onto a small sailboat is not only expensive, it is also bad for the waterline.

nifty monitor that also kept track of the battery bank's amp-hours, but not long after we left the dock it developed an increasingly powerful imagination. Soon it was reporting an abundance of power even as the lights were growing dim. In short, while a monitor that calculates amp-hours promises a direct report of the battery bank's remaining capacity, it cannot be completely trusted. Once you get used to the fluctuations of your system under various loads, you can gauge your system's health more reliably based on voltage and current readings alone.

Take pity on the engine

A sailboat's engine provides its most powerful means to charge its batteries. But before laying out substanoutput alternators are not always a good thing. In a tight engine compartment they can generate far more heat than can be dissipated and thus burn themselves up. They could also impose loads that your engine's belt-and-pulley system cannot withstand. Friends of ours on a 35-foot boat with a 30-hp Yanmar, fitted out for a tour through the South Pacific, found themselves regularly replacing the aluminum pulleys on their (admittedly aftermarket) water pump because their 70-amp Balmar imposed too great a load.

Never had a problem

Our alternator never puts out more than 70 amps. We've never had a problem and could get by with less. While motoring along for any length of time, a gentle and less expensive alternator will get the job done just as effectively and much less stressfully than a high-output alternator. And if the boat is at anchor, you should probably find some other way to charge your batteries.

Our alternator is marine quality (for what it's worth) and uses a multistage external regulator. But I think that a heavy-duty automotive alternator would function just as well, particularly if hooked up to a decent external regulator. I've heard good reports from people using such alternators, disparaged though they are. While chandleries like to stress the rigors of the marine environment when touting expensive marine products, churning away under the hood of a vehicle for 200,000 miles through all kinds of weather and terrain is no mean feat.

I suspect that the major reason automotive alternatives are so much cheaper than marine alternators is that the former are mass-produced. Automotive alternators are generally not ignition-protected, which is a problem on boats with gasoline engines, but neither are all marine alternators (especially older ones). But don't despair, Delco Remy, the automotive industrial giant, also produces alternators that are ignition-protected, namely the 5SI (50 amps) and 7SI (70 amps), described as off-highway alternators suitable for marine applications. Priced around \$200, the Delco Remy 7SI costs less than half of a comparable alternator built by Balmar and its warranty lasts twice as long.

Portable gasoline generator

On *Momo* we don't like to charge the batteries using the engine unless we are actually motoring underway. Instead, we rely on a portable gasoline generator — the Honda 2000i, which costs around \$1,000. I just saw a comparable Coleman generator at a big box store for less than \$500 and, although I can't vouch for it, for that price it is tempting to buy one as a spare.

Sure, a diesel genset sounds nice, and it is no longer that unusual to find one on boats 40 feet long and longer. But even a small genset like the Fischer Panda 4200 weighs more than 200 pounds and will set you back around \$10,000 before it is installed.

And since a genset produces enough electricity to run a small factory, you'll want to install the appropriate appliances — air conditioner, microwave, dishwasher, washer/drier, deep freeze, trash compactor — to take advantage of it. But stuffing all of the appliances needed to reproduce the American lifestyle onto a small sailboat is not only expensive, it is also bad for the waterline. Like much of the American population, most cruising sailboats already struggle with their weight, raising their boot stripes an inch or two to mask their obesity. (True story: we once came across a 41-foot sailboat whose owners raised the boot stripe a whopping 13 inches.)

Settling for a portable generator makes this struggle much easier. Our Honda weighs about 45 pounds. We can take it to the beach, lend it to friends, and keep it in a cockpit locker. (Note: The locker should be vented like a propane locker. -Eds.) It is reliable, efficient, and built by a company with a reputation for producing quality equipment for a mass market. As the basis of a system that charges our batteries, the generator is completely independent — it starts by hand and even uses a different kind of fuel from the engine (which is important since contaminated fuel knocks out diesel engines more than anything else).

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Another opinion

We chose to publish Bernard's article even though I disagree with some points he makes and build my electrical systems quite differently, using many components that he does not like. Bernard uses a simple electrical system for longrange cruising. If you are going to do that kind of liveaboard cruising you may want to consider his solutions carefully. Even then, there are many alternatives to his approach.

We sail our C&C 30 on vacations of two and sometimes three weeks on Lake Superior. We normally have access to shorepower at the marinas where we keep our boat between outings, but seldom have access to it while we are cruising.

Mystic's system is built as follows:

- Two AGM batteries of 105 amphours capacity each, connected to a standard 1-2-both-off-style battery switch
- 100-amp Balmar alternator
- · Freedom 10 inverter/charger
- Link 2000R battery monitor and three-stage regulator
- 00-gauge welding cable for all high-current wiring
- Automotive-style fuse panels located near significant groups of loads

Our dinghy is a kayak, which lets us avoid carrying gasoline. We have

by Jerry Powlas

diesel for the engine and alcohol for the stove. We have used this type of system for 15 years for extensive coastal cruising and like it. For the average coastal cruiser, an AGM battery is probably better than any other form. We have tried them all. In those 15 years we have charged our batteries at anchor once. There are ways to use the battery monitor to make this practice less harmful to the engine. The Freedom 10 inverter and Link 2000R battery monitor are very nice. I've had no trouble with them, except when they were hit by lightning. I replaced their smoking little bodies with exactly the same products because I liked them so much. The Balmar alternator is 15 years old; it took the lightning with a shrug.

We are extensively refitting another boat. She is going to be a "light cruiser," trailerable and intended for coastal cruising of up to two weeks without resupply. She will have one battery, the same inverter/charger, a Link 1000 battery monitor, and a Honda genset like the one Bernard uses. The trailerable will have a gasoline outboard so we will have to carry the stuff anyway.

I only wish to point out here that there is more than one way to make a boat's electrical system. The main thing is to understand this stuff and choose the equipment that will work for your kind of sailing.





All the power needed

In a pinch, the generator will charge the batteries even if our charger fails. It generates all the power we need, loping along at less than half its rated capacity to run our battery charger at full

strength. Thus, when we run the generator, we usually make a point of charging all of our other battery-powered devices as well.

We plug the generator into the boat with a modified shore-power cord and charge our batteries with a Heart Interface EMS inverter/charger. The inverter draws from the batteries to deliver a maximum of 1,800 watts of 120-volt AC; as a charger it pumps about 60 amps back into the batteries, ramping down in stages according to the batteries' needs.

While we're happy with our inverter/charger, we wouldn't object to one with a capacity of 75 amps...but nothing higher. A comparable unit costs between \$1,000 to \$1,300. You can pay significantly more for units whose AC output is a pure sine wave, but we've never had any problems with our inverter's modified sine wave even when running our navigation computer, which uses a desktop power supply. You can buy stand-alone chargers for less, although they generally have less output as well. By the time you're looking at chargers that put out 50 amps or more, the price difference between chargers and inverter/chargers is negligible.

A number of sailors we've met who ran their generators through chargers that only delivered 20 or 40 amps regretted not having chargers with larger capacities. One friend who had only a 20-amp charger wound up charging his batteries with his engine much of the time — precisely what he was trying to avoid. A major reason why people left the dock with low-capacity chargers was because they had been warned that their generators would not be able to handle anything more powerful. Indeed, Xantrex insists that to operate a 50-amp charger at 12 volts, the generator needs to produce at least 3.5 kW, citing the difference between inductive and resistive loads. Faced with such science, I can only say that before we purchased our 2-kW Honda, we routinely ran our 60-amp charger on a 1-kW Yamaha generator without any problems. Poking around the Internet, I've discovered that others have had similar experiences. Go figure.

No "green" charging

As for "greener" charging technologies, such as solar panels, wind generators, or hydro generators, we don't have any. All three remain expensive and are at best supplemental sources of power. Wind generators are large and noisy, and hydro generators add a level of complexity to passagemaking we don't want. We like the idea of solar panels and used one on our Triton. But on *Momo*, although we have thought long and hard about the best way to mount them, we haven't found a solution we like. If we needed solar panels, we would have figured something out. In fact, the portable generator has proven to be so economical and easy to use that we've always found other ways to spend our money.

Generally, we run the generator every second or third day. We also run it while making passages, propping up one end on a cockpit cushion to compensate for the boat's heel. Often we'll just run the generator in bursts. If we need to run it for more than hour, we'll wait until we watch a movie on the laptop — it's quiet enough that we only notice its purring when it stops. The only time we run the generator for longer than two hours is when we equalize the batteries, something we do every month or so to keep our batteries healthy.

Six-week supply

We carry two 6-gallon gasoline jugs, which our generator and small outboard need to share; this supply lasts around six weeks. On our trip to Alaska — during which the Perkins and its alternator saw plenty of action — those 12 gallons lasted more than three months.

Designing an electrical system on a limited budget means focusing on what you need to get the job done and resisting the allures of technological sophistication. Keep in mind not only the cost of your initial installation, but also the expense and difficulty of repairs and replacements. Before buying those vaunted AGM batteries, which were designed to withstand the g-forces of military aviation, ask yourself how frequently you'll be sailing your boat upside down. Before spending vast sums to set up the most powerful charging regime your batteries can withstand, consider that, even with a moderate charging capacity, it doesn't take long before your voltage regulator starts ramping current levels down anyway. And don't worry too much about not attaining self-sufficiency because you need to buy gasoline for your generator; remember that, every now and then, you need to buy groceries too.

Bernard Heise and his wife, Michelle, lived and cruised aboard a Pearson Triton along the Atlantic Coast before heading south aboard a Mason 43 with their larger family, which currently includes two young daughters, Lola and Jana. So far, they've sailed the waters of Mexico, Hawaii, British Columbia, and Alaska. Their website is http://www.madeonmomo.com.

Most of our system's heavy-duty connections fit within this 8-inch by 8-inch square. The distribution posts were recycled from an old ammeter shunt.

